



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3311

Job Sheet 174108



Part No: 646.3311

Job Qty: 6 ea

Part Name: RH Half - Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12/11/27 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/16/18	0.00	0.00	Start Up Machining-1		SBL 18/04/30
110	CNC Vertical Machining	6 pcs		3/19/18	0.59	7.89	HAAS1-1		SBL 18/04/30
120	QC	6 pcs		3/19/18	0.00	0.00	QC2 Machining-1		SBL 18/04/30
130	QC	6 pcs		3/19/18	0.00	0.00	QC8 Machining-1		mmL 18/05/02
140	Outsource	6 pcs		3/19/18			ATG001-VC		CC 18-5-3 18/06/07
150	Packaging	6 pcs		3/19/18	0.00	0.00	Packaging2		DAS
155	QC	6 pcs		3/19/18	0.00	0.00	QC5		QC6 DAS JUN 07 2018
180	Packaging	6 pcs		3/19/18	0.00	0.00	Packaging3-1		JUN 07 2018
190	QC21-SA	6 Ea		3/19/18	0.00	0.00	QC21		21 JUN 11 2018

Part Op 110 - 1-Machine per folio FB154

Descriptions: 140 - Issue P/O to ATG : 18039782

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S7.000X2.000	7075-T6S Sheet 7" Thick Plate X 2" Wide	6.6900 ft (1.115 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S7.000X2.000	7	45	0



Container No: S066676



Part: 646.3311

Job No: 174108

Serial No/Batch: S066676

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/30/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	RH Half	7.296inches $\pm$ 0.005	7.301 7.291		7,294
2	RH Half	3.767inches $\pm$ 0.005	3.772 3.762		3,764
3	RH Half	0.457inches $\pm$ 0.005	0.462 0.452		,454
4	RH Half	0.313inches $\pm$ 0.005	0.318 0.308		,310
5	RH Half	0.710inches $\pm$ 0.005	0.715 0.705		,707
6	RH Half	6.469inches $\pm$ 0.005	6.474 6.464		6,467
7	RH Half	10.116inches $\pm$ 0.005	10.121 10.111		10,113
8	RH Half	10.309inches $\pm$ 0.005	10.314 10.304		10,309
9	RH Half	0.177inches $\pm$ 0.005 - 0.001	0.182 0.176	diameter	,177
10	RH Half	0.209inches $\pm$ 0.005 - 0.001	0.214 0.208	diameter	,209
11	RH Half	0.250inches $\pm$ 0.005	0.255 0.245		,250
12	RH Half	1.250inches $\pm$ 0.005	1.255 1.245		,250
13	RH Half	0.125inches $\pm$ 0.005	0.130 0.120	Radius	,125
14	RH Half	3.513inches $\pm$ 0.005	3.518 3.508		,513
15	RH Half	8.375inches $\pm$ 0.005	8.380 8.370		8,375
16	RH Half	0.250inches $\pm$ 0.005	0.255 0.245		,250
17	RH Half	8.100Degrees $\pm$ 0.500	8.600 7.600	Angle	8,10
18	RH Half	11.689inches $\pm$ 0.005	11.694 11.684		11,685
19	RH Half	11.250inches $\pm$ 0.005	11.255 11.245		11,250
20	RH Half	0.200inches $\pm$ 0.005	0.205 0.195		,200
21	RH Half	45.000Degrees $\pm$ 0.000	45.000 45.000	Angle	45,000

Plex 3/9/18 4:24 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039782

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039782
PO Date: 5/3/18
Due Date: 5/31/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175551	644.4112	Spacer 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A-8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	5/31/18	20 pcs	0 pcs	20 pcs	\$6.80/pcs	\$136.00
2	175985	646.3210	Support Issue P/O to ATG : _____ 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	5/31/18	14 pcs	0 pcs	14 pcs	\$16.20/pcs	\$226.80
3	174108	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG : _____	Firmed	5/31/18	12 pcs	0 pcs	12 pcs	\$19.95/pcs	\$239.40
4	174109	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 646.3300	Firmed	5/31/18	12 pcs	0 pcs	12 pcs	\$19.95/pcs	\$239.40
5	176228	646.3711	Clip Issue P/O to ATG : _____ Hard Black Anodize and Prime as per Dwg 646.3700 Rev. A	Firmed	5/31/18	18 pcs	0 pcs	18 pcs	\$7.95/pcs	\$143.10
				Firmed	5/31/18	6 pcs	0 pcs	6 pcs	\$7.95/pcs	\$47.70
Sub Total:						24	0	24		\$190.80
6	174096	646.3713	Gusset Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	5/31/18	2 pcs	0 pcs	2 pcs	\$17.60/pcs	\$35.20

DAS
11
3-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915338

Date: 07-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chris Oula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 646.3311 RH Half Upper Cutter Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23031	Rev: A PO: PO039782 Line: 3	DAS 11 9-89 JUN 07 2018 SPR-6-7
12 ea	Part: 646.3310 LH Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23032	Rev: A PO: PO039782 Line: 4	
38 ea	Part: 646.3716 Gauge Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23036	Rev: A PO: PO039782 Line: 8	
10 ea	Part: 647.4112 Clip Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23176	Rev: NC PO: PO039782 Line: 9	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 7/6/18 Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915338

Date: 07-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Certified Signature: <i>[Signature]</i>		
	Receiver Signature: <i>[Signature]</i>		
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.		
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
			DAS 11 9-89
			JUN 07 2018

Made in Canada.